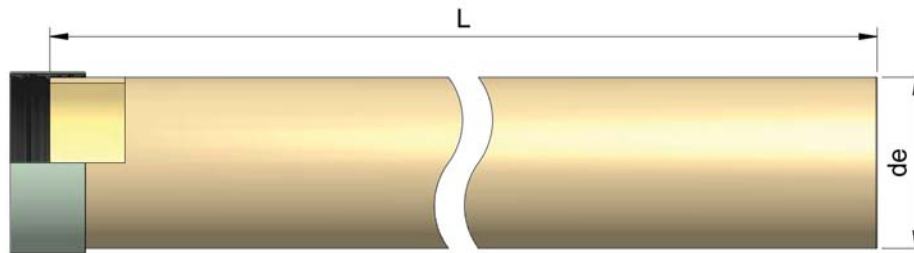


# Non-Pressure Pipes DN 150 - 1000



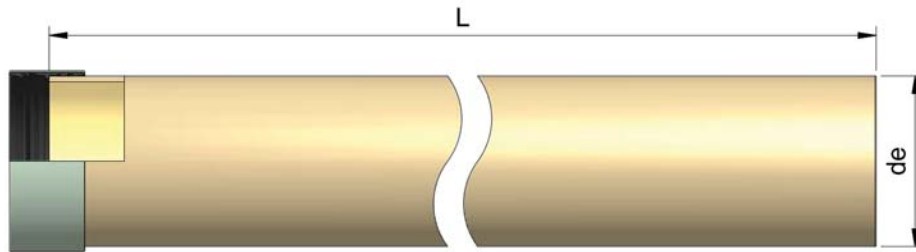
The standard length of the Pipe is 6m. Lengths of 1 / 2 / 3 m are available on request.

DN	Diameter series	de [mm]	SN 2500		SN 5000		SN 10000		SN 15000		SN 16000		SN 20000	
			m [kg/m]	e [mm]	m [kg/m]	e [mm]	m [kg/m]	e [mm]	m [kg/m]	e [mm]	m [kg/m]	e [mm]	m [kg/m]	e [mm]
150	B2	168					5	5	6	6	6	6	6	6
200	B2	220					8	7	9	7	10	7	10	8
250	B2	272					13	8	14	9	14	9	15	9
300	B2 B4	324					18	9	20	10	20	10	21	11
350	B2	376	15	7	19	8	24	10	26	11	27	12	29	12
400	B3	401	17	7	21	9	26	11	29	12	30	12	32	13
400	B2	427	19	8	24	9	30	11	33	13	34	13	36	14
450	B2	478	22	8	27	9	34	11	38	13	39	13	42	14
500	B3	501	24	8	30	10	37	12	42	13	43	14	46	14
500	B2	530	27	8	33	10	41	12	47	14	48	14	51	15
550	-	550	29	9	36	11	45	13	51	15	52	15	55	16
600	B1	616	36	10	45	12	56	14	63	16	64	17	69	18
650	-	650	40	10	50	12	62	15	70	17	72	17	76	19
700	B1	718	48	11	60	13	75	17	85	19	87	19	93	20
750	-	752	53	11	66	14	82	17	93	19	95	20	102	21
800	B1	820	63	12	78	15	98	19	110	21	113	21	120	23
860	-	860	69	13	86	16	107	19	121	22	124	22	132	24
900	B1	924	79	14	99	17	124	21	139	23	142	24	152	26
960	-	960	86	14	107	18	133	22	150	24	153	25	164	27
1000	B1	1026	98	15	122	19	151	23	171	26	174	26	187	28

Wall thicknesses and masses as guidelines (plus tolerances)

The standard length is 6 m (+0/-60 mm). Some pipes can also be supplied in shorter lengths depending on availability.

# Non-Pressure Pipes DN 1100 - 3600



The standard length of the Pipe is 6m. Lengths of 1 / 2 / 3 m are available on request.

DN	Diameter series	de [mm]	SN 2500		SN 5000		SN 10000		SN 15000		SN 16000		SN 20000	
			m [kg/m]	e [mm]	m [kg/m]	e [mm]	m [kg/m]	e [mm]	m [kg/m]	e [mm]	m [kg/m]	e [mm]	m [kg/m]	e [mm]
1100	-	1099	112	16	141	20	175	25	196	28	201	28	215	30
1200	B1	1229	140	18	174	22	216	27	244	31	249	31	267	34
1280	-	1280	152	19	189	23	236	28	265	32	270	33	289	35
1350	-	1350	169	20	210	24	262	30	294	34	300	34	321	37
1400	B1	1434	190	21	237	26	294	32	331	36	338	36	362	39
1500	-	1499	208	21	258	27	322	33	362	37	368	38	395	41
1535	-	1535	220	22	274	27	340	34	382	38	389	39	418	42
1600	B1	1638	249	23	312	29	387	36	434	41	443	41	475	44
1720	-	1720	274	25	343	31	425	38	478	42	491	44	522	46
1800	B1	1842	314	26	393	33	487	40	547	45	559	46	599	50
1940	-	1940	346	27	434	34	538	42	609	48	621	49	661	52
2000	B1	2047	386	29	484	36	600	45	675	50	688	51	738	55
2160	-	2160	432	31	539	38	667	47	750	53	765	54	821	58
2200	B1	2250	465	31	584	39	723	49	813	55	836	56	890	60
2400	-	2400	533	34	665	42	823	52	926	59	945	60	1012	64
2400	B1	2454	557	35	694	43	860	53	968	60	987	61	1059	66
2555	-	2555	604	36	752	45	932	55	1048	62	1069	64	1147	68
3000	-	3000	829	42	1033	52	1281	65	1440	73	1469	74	1575	80
3600	-	3600	1189	50	1485	62	1840	77	2085	88	2127	89	2265	95

Wall thicknesses and masses as guidelines (plus tolerances)

The standard length is 6 m (+0/-60 mm). Some pipes can also be supplied in shorter lengths depending on availability.